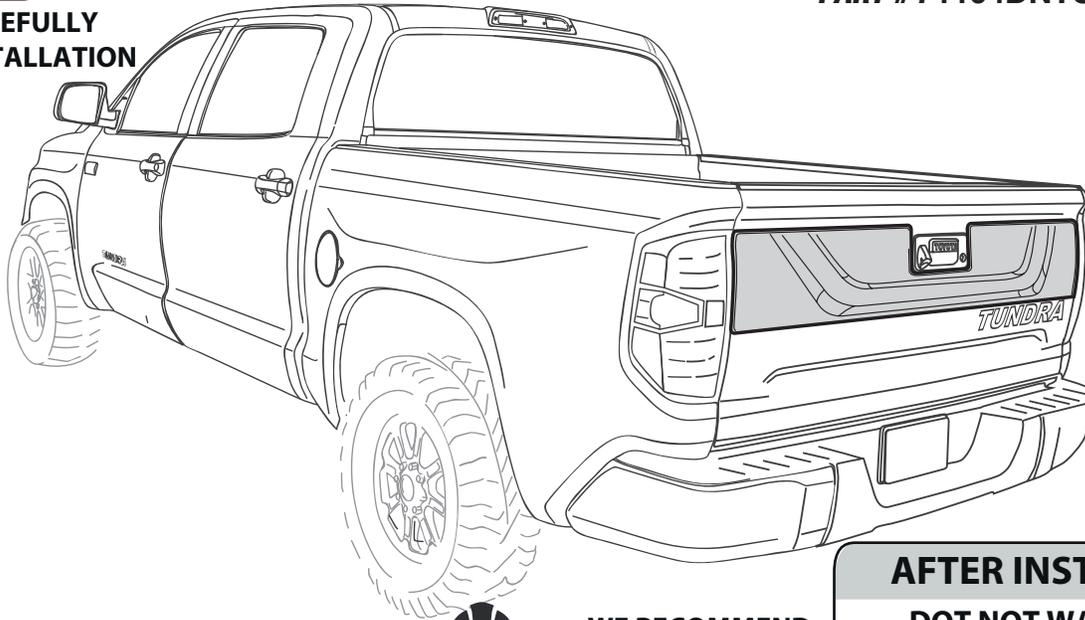


TAILGATE APPLIQUE TUNDRA
PART # : 1104DNTUTO01A21SB



**READ CAREFULLY
 BEFORE INSTALLATION**



**WASH BEFORE
 INSTALLING**



**WE RECOMMEND
 2 PERSONS FOR
 INSTALLATION**

AFTER INSTALLING

DO NOT WASH CAR



24 hrs

TOOLS



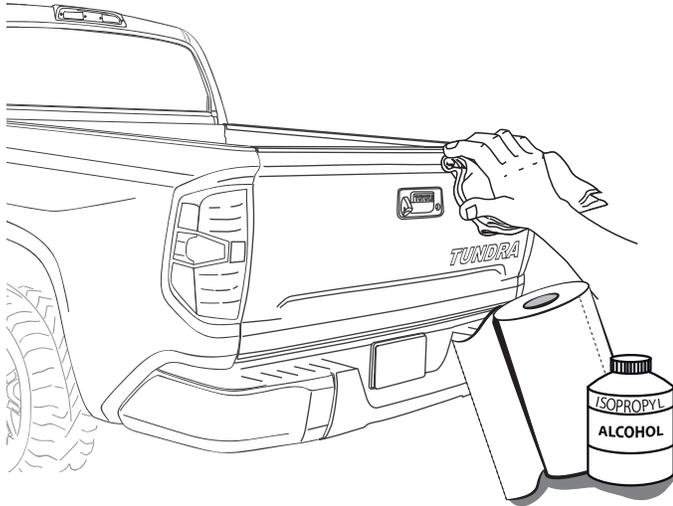
CHECK LIST

*Already installed in the part

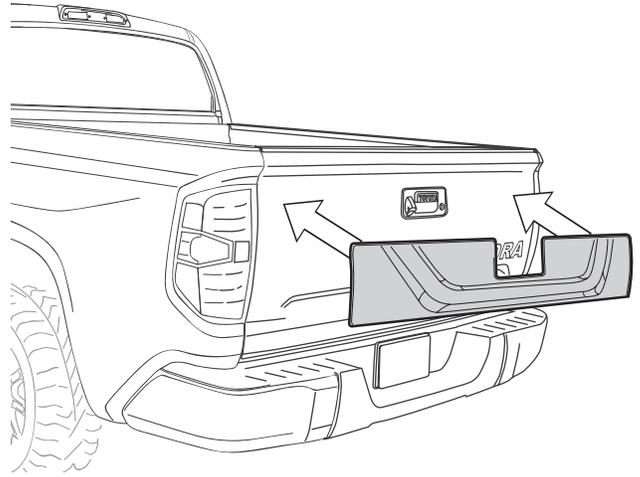
ITEM	DESCRIPTION	DRAWING	AMOUNT
A	* VHB TAPE		Included in the parts
B	GREASE PENCIL		1 pc
C	ADHESION PROMOTER		1 pc

1 CLEAN

WASH WITH WATER, DETERGENT AND SOFT CLOTH OR SPONGE

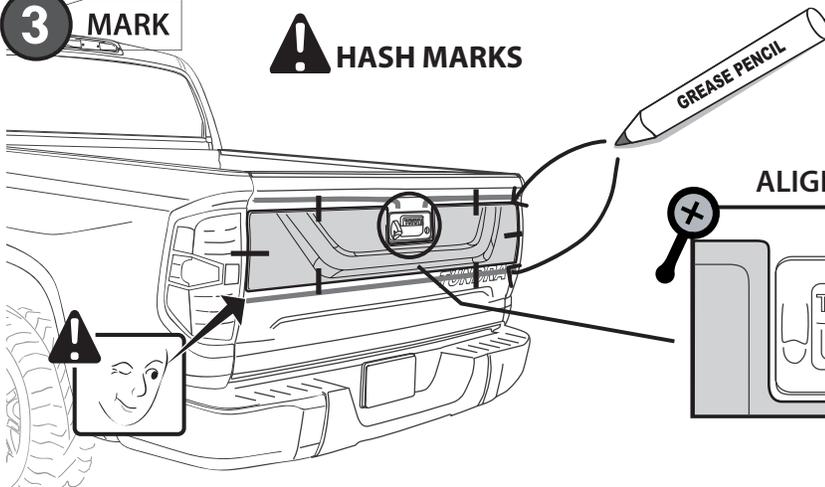


2 PRE-MOUNT



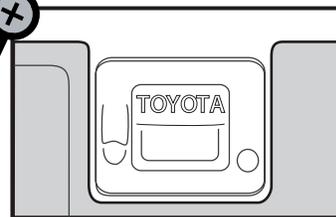
3 MARK

HASH MARKS

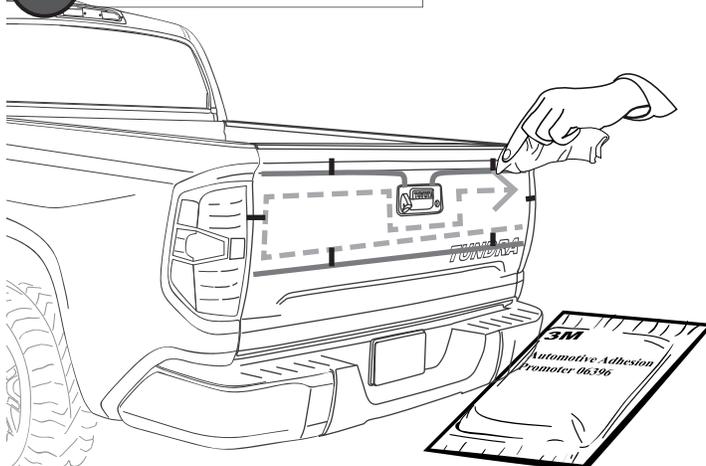


DRAW CENTER HASH MARK WITH GREASE PENCIL ON APPLIQUE AND SHEET METAL, THIS WILL ENSURE APPLIQUE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

ALIGN & CENTER



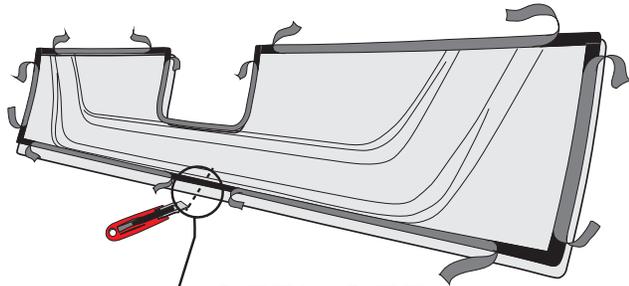
4 ADHESION PROMOTER



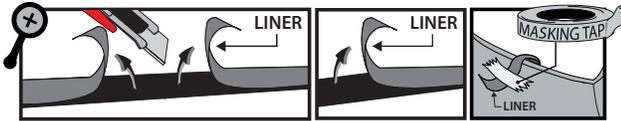
A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

INSTALLATION MANUAL

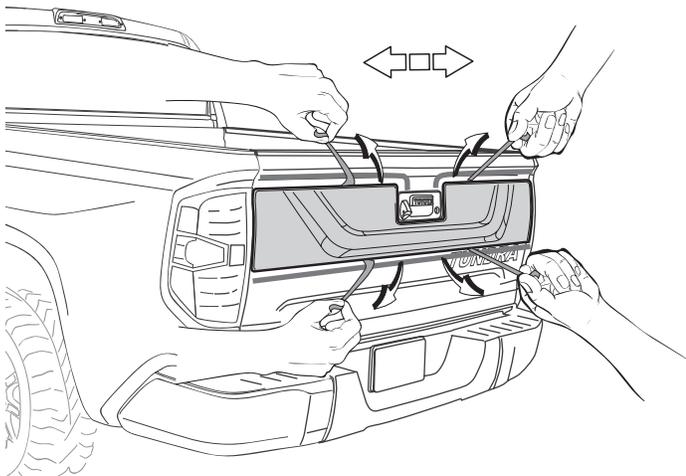
- 5 PEEL**  WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.



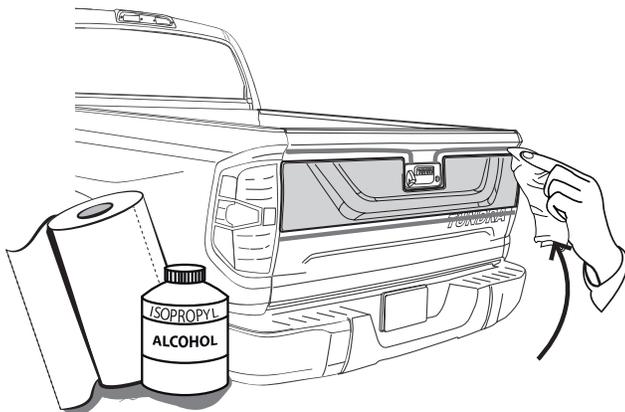
PEEL OFF
Hold the liner out



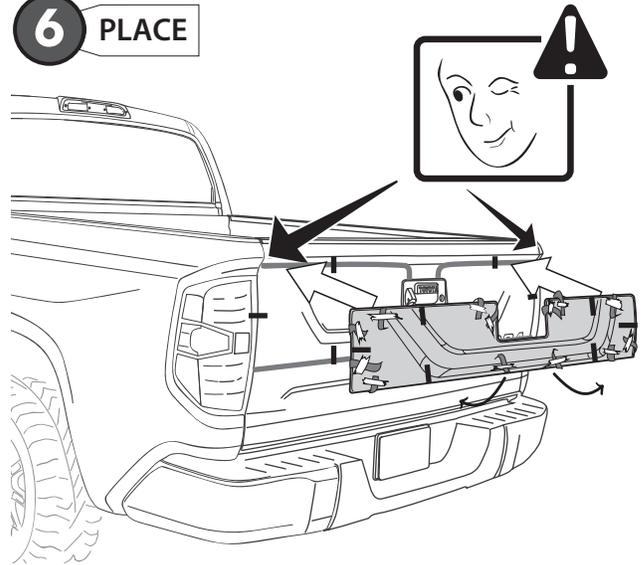
- 7 REMOVE LINER**



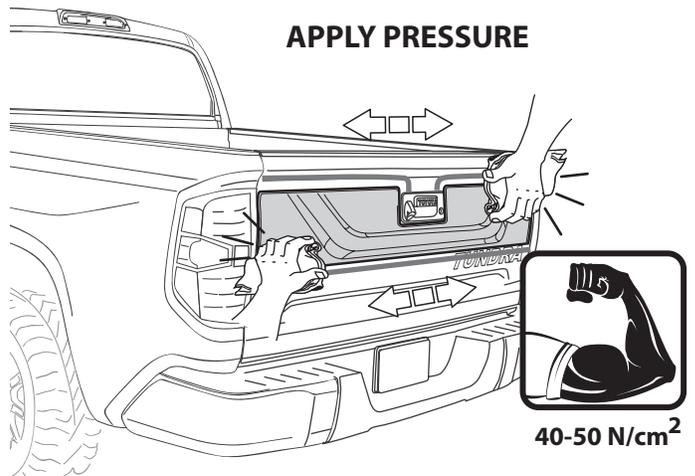
- 9 CLEAN OFF GREASE PENCIL MARK**



- 6 PLACE**



- 8 PRESS**



INSTALLED PART

